

48-Frame Jet Pump Change

In July of 2014, the primary supplier for 48-frame jet pumps was changed. Our new pumps offer the same output, quality, and reliability standards as our older (OEM) 48-frame jet pumps.

Our new 48-frame jet pumps can retrofit most existing spas using this pump size with minor alignment adjustments. However, these jet pumps may not be compatible with all spas manufactured prior to July 2014 since they vary in size and shape from their older predecessors. As an example, the illustration (right) shows the size differences between our new 6500-092 jet pump and an older 6500-343 jet pump. This size variation can make installation challenging in some cases. For this reason, we will continue to offer a limited supply of older 48-frame jet pumps to service the few applications where our new pumps will not fit. Please note, the price of our older 48-frame jet pumps will increase (to be announced).

We encourage all dealers and field service technicians to use our new 48-frame jet pumps when repairing spas using this pump size. The following table includes a compatibility cross-reference for our new 48-frame jet pumps and older 48-frame jet pumps.

New 48FR Jet Pumps	Pump Descriptions	Older 48FR Jet Pumps	Notes
6500-091	PUMP:2.5HP 1SP 230V 60H LX NB1	6500-341	N/A
6500-092	PUMP:2.5HP 2SP 230/60H LX NB1	6500-343	N/A
6500-094	PUMP:2HP 2SP 230V 60HZ LX NB1	6500-347	N/A
6500-095	PUMP:2.5HP 2SP 230V 60H LX NB2	6500-355	See Example (right) for dimensional variations between these pump models.
6500-096	PUMP:2HP 2SP 230V 60HZ LX NB2	6500-359	N/A
6500-845	PUMP:1.5HP 2SP 115V 60HZ LX 48	6500-345	For Tacoma models (only) the wet end must be rotated 90 degrees for proper installation.

Please inform your entire service staff of this important jet pump change. Your cooperation is greatly appreciated.

Example: This illustration depicts the dimensional variances between our older 6500-343 48-frame jet pumps (left) and our new 6500-092 48-frame jet pumps (right).

