Circulation Pump Modification For Pre-2002 Models

A restrictor (6540-038) needs to be installed into the 3/4" tubing on the discharge side of the circulation pump (between the circulation pump and heater) and secured with a 3/4" hose clamp (6570-033) when a Laing E-10 circulation pump is installed as a replacement. The Laing E-10 model circulation pump is equipped with a priming feature that can be inadvertently triggered when jet pump one is activated which can deactivate the circulation pump until the spa is powered off and back on. Adding this restrictor alleviates this issue. The restrictor uses a 5/16" diameter hole and can be made out of a standard manifold plug if necessary. (Posted December 7, 2012)

